

Receiving Report

Date: 13/4/8

Batch No: M127420

Supplier: Hyosung

Dart P/O: 21850

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection OK 13-11-9 N/A ☐
 Work Order N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) LA Level 12

Production/Admin: 13/11/8
 Date
 Received/Costing
 Initial

Location

Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors PO ID PO21850 All Receipt Dates All Line Item Types
All Item ID/GL/WOs All Rec. Employees All Currencies
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID \ Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO21850	1		M7075T6B7.000X2.0 f 00		11/6/2013	11/8/2013	27.0000	\$67.77	0.0000	0	\$1,829.77
CAD	No		7075-T6 BAR 7.000" f X 2.000" (order in billets) M127420		27.0000	DESJ02		\$1,829.77	0.0000	0	
	2		M7075T6B1.500X1.5 f 00		11/6/2013	11/8/2013	24.0000	\$18.78	0.0000	0	\$450.73
	No		7075 T6 BAR 1.500 x 1.500 M127420	f	24.0000	DESJ02		\$450.73	0.0000	0	
	3		M6061T6S.063 6061-T6 .063 Sheet M127420	sf	11/6/2013	11/8/2013	352.0000	\$2.37	0.0000	0	\$833.37
	No			sf	336.0000	DESJ02		\$833.37	0.0000	0	
	4		M6061T6B0.500X05. f 000	f	11/6/2013	10/30/2013	48.0000	\$5.47	0.0000	0	\$262.38
	No		6061-T6 Bar .500 x 5.00 m127323	f	48.0000	PLOU01		\$262.38	0.0000	0	
Total Received Quantity:											451.0000
Total Qty to Inspect (PO U/M):											0.0000
Total Reject Quantity:											0.0000
Total Receipt Value:											\$3,376.24
Total Balance Due Quantity:											0.0000

39

B I L L O F L A D I N G

No: PEC 849004

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 05Nov13 at 14:22 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frnt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

520

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-619850- 1 Your PO # 21850
Part # PLATE QQ-A-250/12 Rel #
ALUMINUM PLATE 7075-T651
2.00" THICK X 7.0000" X 13.3750"

Heat Number Tag No
461391 233173

Quantity PCS Wt LBS
15.60 SFT 24 472

2) Our Order PEC-619850- 2 Your PO # 21850
ALUMINUM SQUARE BAR 7075-T651 QQ-A-225/9
1.50" X 144.0000"

Heat Number Tag No
MA20126120 233174

Quantity PCS Wt LBS
24 FT 2 66

3) Our Order PEC-619850- 3 Your PO # 21850
ALUMINUM SHEET 6061 T6
.0640 Nom X 48.0000" X 96.0000"

Heat Number Tag No
K350206 233175

Quantity PCS Wt LBS
352.00 SFT 11 313

TOTAL: Tags 3 PCS 37 LBS 851

Heat Number *** Chemical Analysis ***
K350206
MA20126120

ADD ON TO 619849 SUR-CHARGE ADDED

11/11/18
1 pallet
R118
1-11-18
R118
1-11-18
R118

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE
RAPPORTEES IMMEDIATEMENT

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

B I L L O F L A D I N G
Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 849004
Ship Date 05Nov13 at 14:22 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

===== B I L L O F L A D I N G =====
MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

TOTAL 2 SKIDS, 1 BOX G.W. 1032 LBS

ITEM (1) SKID
ITEM (2) BOX
ITEM (3) SKID

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

Page: 2 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE
RAPPORTEES IMMEDIATEMENT
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

RECU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

DATE



CERTIFIED TEST REPORT

Constellium Rolled Products Ravenswood, LLC

COPPER & BRASS SALES
1015 SAINT JEROME STREET
MISHAWAKA IN

COPPER & BRASS SALES
P.O. BOX 5116
SOUTHFIELD MI

46544

48086

COPPER&BR W96205 4075 INCLUSION SERIAL#: 20131010W96205 PAGE 1 OF 3

CUSTOMER PURCHASE ORDER NO. & ITEM 5400196101				Constellium ORDER NO. 110-513383	
ALLOY 7075	CLAD. 00	TEMPER T651	GAUGE 2.03000	WIDTH 60.500	LENGTH 144.500
ITEM ORDERED MOLD PLATE-DIST GE SPEC PLATE, SAWED MILL					
CUSTOMER SPECIFICATION AMS-QQ-A-250/12					
PART NUMBER ALFLR00999			B/L NUMBER W96200		DATE SHIPPED 10/10/13
WEIGHT SHIPPED 7,420		NO. OF PIECES 4		GOVT. CONTRACT NO.	

CERTIFICATION

"Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination."

Constellium Rolled Products Ravenswood, LLC
Rt 2 South, Century Road
P.O. BOX 68
RAVENSWOOD, WV 26164 USA

Rodney J. Felty
Rodney J. Felty - Laboratory Manager

LOT NUMBER	TEST DIRECTION	NO. OF TESTS	ULTIMATE STRENGTH K.S.I.		YIELD STRENGTH K.S.I.		ELONGATION %		COND % IACS	
			MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.
461391	LT	2	***** 81.1	T651 81.4	69.8	70.5	***** 13.0	13.0		
All material contained in lot 461391 was cast and manufactured in the USA.										

ALL LOTS ON THIS CERTIFICATION ALSO CONFORM TO THE FOLLOWING REQUIREMENTS										

ASTM B209-10, AMS 4045K										
owl 13/11/09										

CHEM COM P	ALLOY	SILICON		IRON		COPPER		MANGANESE		MAGNESIUM		CHROMIUM		ZINC		TITANIUM		OTHERS	
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	EACH MAX.	TOTAL MAX.
		SEE ACTUAL CHEMICAL COMPOSITION																	
ALUMINUM REMAINDER																			

P-860-155D (06/11)

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402781179

CstAr

CstOr 253232

Wgt.: 472.000LB

Date 10/30/2013

John R. Zambetti



CERTIFIED TEST REPORT

Constellium Rolled Products Ravenswood, LLC

COPPER & BRASS SALES
1015 SAINT JEROME STREET
MISHAWAKA IN

46544

COPPER & BRASS SALES
P.O. BOX 5116
SOUTHFIELD MI

48086

COPPER&BR W96205 4075 INCLUSION SERIAL#: 20131010W96205 PAGE 2 OF 3

CUSTOMER PURCHASE ORDER NO. & ITEM 5400196101		Constellum ORDER NO. 110-513383	
ALLOY 7075	CLAD. 00	TEMPER T651	GUAGE 2.03000
WIDTH 60.500		LENGTH 144.500	
ITEM ORDERED MOLD PLATE-DIST GE SPEC PLATE, SAWED MILL			
CUSTOMER SPECIFICATION AMS-QQ-A-250/12			
PART NUMBER ALFLR00999		B/L NUMBER W96200	DATE SHIPPED 10/10/13
WEIGHT SHIPPED 7,420		NO. OF PIECES 4	
GOVT. CONTRACT NO.			

CERTIFICATION

"Constellum Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellum Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination."

Constellum Rolled Products Ravenswood, LLC
 Rt 2 South, Century Road
 P.O. BOX 68
 RAVENSWOOD, WV 26164 USA

Rodney J. Felty
 Rodney J. Felty - Laboratory Manager

LOT NUMBER	TEST DIRECTION	NO. OF TESTS	ULTIMATE STRENGTH K.S.I.		YIELD STRENGTH K.S.I.		ELONGATION %		COND % IACS										
			MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN	MAX									
461391	C		ACTUAL CHEMICAL COMPOSITION																
			SI= 0.08	FE= 0.15	CU= 1.44	MN= 0.07	MG= 2.54												
			CR= 0.22	ZN= 5.60	TI= 0.03	ZR= 0.00													
			OTHERS-EACH: .05 MAX. OTHERS TOTAL: .15 MAX. AL REMAINDER																
<i>ent 13/11/09</i>																			
CHEM COMP	ALLOY	SILICON		IRON		COPPER		MANGANESE		MAGNESIUM		CHROMIUM		ZINC		TITANIUM		OTHERS	
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	EACH MAX.	TOTAL MAX.
	SEE ACTUAL CHEMICAL COMPOSITION																		
	ALUMINUM REMAINDER																		

P-860-155D (06/11)

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402781179

CstAr

CstOr 253232

Wgt.: 472.000 LB

Date 10/30/2013

John L. Zambetti



CERTIFIED TEST REPORT

Constellium Rolled Products Ravenswood, LLC

COPPER & BRASS SALES
1015 SAINT JEROME STREET
MISHAWAKA IN

46544

COPPER & BRASS SALES
P.O. BOX 5116
SOUTHFIELD MI

48086

COPPER&BR W96205 4075 INCLUSION SERIAL#: 20131010W96205 PAGE 3 OF 3

CUSTOMER PURCHASE ORDER NO. & ITEM 5400196101				Constellium ORDER NO. 110-513383		CERTIFICATION "Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination." Constellium Rolled Products Ravenswood, LLC Rt 2 South, Century Road P.O. BOX 68 RAVENSWOOD, WV 26164 USA <i>Rodney J. Felty</i> Rodney J. Felty - Laboratory Manager	
ALLOY 7075	CLAD. 00	TEMPER T651	GUAGE 2.03000	WIDTH 60.500	LENGTH 144.500		
ITEM ORDERED MOLD PLATE-DIST GE SPEC PLATE, SAWED MILL							
CUSTOMER SPECIFICATION AMS-QQ-A-250/12							
PART NUMBER ALFLR00999		B/L NUMBER W96200		DATE SHIPPED 10/10/13			
WEIGHT SHIPPED 7,420		NO. OF PIECES 4		GOVT. CONTRACT NO.			

LOT NUMBER	TEST DIRECTION	NO. OF TESTS	ULTIMATE STRENGTH K.S.I.		YIELD STRENGTH K.S.I.		ELONGATION %		COND % IACS										
			MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN	MAX									
THIS TEST REPORT SHALL NOT BE REPRODUCED EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE LABORATORY OR AUTHORIZED QUALITY DELEGATE. THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE MAY BE PUNISHED AS A FELONY UNDER FEDERAL LAW.																			
CHEMISTRY BY OES: ARKSPARK																			
CHEMISTRIES REPORTED IN PERCENTAGE BY WEIGHT.																			
WHEN FRACTURE TOUGHNESS TEST REQUIRED, TESTED PER ASTM E399.																			
WHEN TENSILE TEST REQUIRED, TESTED PER ASTM E8; B557.																			
Mark Paperwork: ALFLR00999																			
DUNS Number: 090570149; CAGE Code: 1YWL9																			
Mercury is not a normal contaminant in aluminum alloys and neither mercury nor any of its compounds were utilized in the manufacture of our product.																			
"END OF CERTIFICATION"																			
CHEM COM	ALLOY	SILICON		IRON		COPPER		MANGANESE		MAGNESIUM		CHROMIUM		ZINC		TITANIUM		OTHERS	
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	EACH MAX.	TOTAL MAX.
	SEE ACTUAL CHEMICAL COMPOSITION																		
ALUMINUM REMAINDER																			

P-860-155D (06/11)

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402781179

CstAr

CstOr 253232

Wgt.: 472.000 LB

Date 10/30/2013

John R. Zambetti

Certified Inspection Report

03/06/13
00:25:17

Alcoa Inc.
Massena Operations
Park Avenue East, Massena, NY 13662



Customer
Copper Brass Sales
Ship To **Copper Brass Sales**
13338 Orden Dr. Building
Santa Fe Springs, CA 906

Customer P.O. No.
5400717821

Customer Part No.
(ALSC000010)

Alcoa Order No.
MMC-A6072-010

Govt Contract No.

We hereby certify that the material covered in this report has been inspected in accordance with, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, or as previously agreed to with customer and that samples representative of the material met the composition limits and have the mechanical properties shown on the face of this sheet. Manufactured under an ISO/TS 16949 registered quality management system. Melted and manufactured in the USA.

Zhou Wang, Quality Assurance Manager

Date Shipped **03/05/13** Weight Shipped **1,976 lbs**
Alloy - Temper **7075-T651** Size **1.50000 IN**

Product **CFRB-CF SQ** Shape **SQ** Contg **12 FT** Specific Length

BOL **000160956**
QRR

Specifications:
ASTM B21-12E1
AMS 4123H (Except Marking)
QQ-A-225/9
AMS-QQA-225/9
Material conforms to T6 requirements

Product produced and marked to the requirements of AMS-QQA-225/9 also meets the requirements of QQ-A-225/9. Product produced and marked to the requirements of QQ-A-225/9 also meets the requirements of AMS-QQA-225/9.

TEST REQUIREMENTS

Test	Test	Test	Test	Test	Test	Test	Test	Test	Test
U.T.S.	T.Y.S.	%Elong							
Max:									
Min:	77.0	66.0	07.0						

Test Results

Test	No. of Tests	Test	Test	Test	Test	Test	Test	Test	Test
U.T.S.		T.Y.S.	%Elong						
Max:	81.4	74.5	16.5						
Min:	80.0	73.1	16.0						

When 2 or more tests per lot are made, the highest and lowest values are reported.
Analysis obtained from one or more samples in this lot.

TEST ABBREVIATIONS

U.T.S. Ultimate Tensile Strength KSI
T.Y.S. Tensile Yield Strength KSI

Aluminum Association Chemical Composition Limits (in Weight %)

	%SI	%FE	%CU	%MN	%MG	%CR	%ZN	%TI	%Others	%Others	%AL
MAX	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.15	Rem
MIN			1.2		2.1	0.18	5.1		Each	Total	

Actual Started Chemistry

	%SI	%FE	%CU	%MN	%MG	%CR	%ZN	%TI	%OE	%OT	%AL
MAX	0.06	0.16	1.7	0.03	2.5	0.20	5.9	0.02	LT 0.05	LT 0.15	Rem
MIN	0.05	0.14	1.6	0.02	2.5	0.19	5.7	0.02			

NOTES:

Mercury is not a normal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product. This alloy meets the requirements of EU 2002/95/EC (RoHS) and EU 2000/53/EC for lead, mercury, cadmium and hexavalent chromium.

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402781078

CstAr CstOr 253232

Wgt.: 66.000 LB Date 10/30/2013

John R. Smith

3

Alcoa Europe

European Mill Products
Alcoa Trasformazioni srl
Stabilimento di Fusina
Via dell' Elettronica 31
30178 Malcontera
Loc. Fusina (Venezia)
Italia
Tel.: 39 041 2817111
Fax 39 041 2817250



INSPECTION CERTIFICATE

CMI Midwest Transload Center
4201 W 36th Street
CHICAGO - IL
United States of America

EN 10204 3.1

Order number Alcoa 130295001
Date 25/03/13
Certificate number W13133760
Shipment doc.ref. 002991

Your order nr	Your alloy	Your temper	Quantity	Your Art nr
C&B-5400169787	6061	T6	4656 kg	ALFLR01652
Global specification				
<p>ALU SHEET 6061 T6 AMS4027N ASTM Mill finish</p> <p>Dimensions L x W x T 1,6002 x 1219,20 x 2438,4 mm</p> <p>Remarks</p> <p>ASTM B209 AMS 4027N</p> <p>PRODUCT PRODUCED ACCORDING TO THE REQUIREMENTS OF AMS 4027N</p> <p>ALSO MEET THE REQUIREMENTS OF AMS-QQA-250/11 ORIGINAL</p> <p>REVISION DATED 1997-08-01</p>				

Chemical composition									
6061									
Cast no	%Si	%Fe	%Cu	%Mn	%Mg	%Cr	%Ni	%Zn	%Ti
K350206	0,69	0,41	0,22	0,080	1,05	0,12		0,021	0,021
Limit	Min.	0,40	0,15		0,80	0,040			
	Max.	0,80	0,70	0,40	1,20	0,35		0,25	0,15

Mechanical properties			
Coil nr:	Rm	Rp0.2	A50
Pallet	N/mm2	N/mm2	%
2236A	328	276	14
2236A	328	279	14
2236A	329	279	14
2236A	328	277	14
2236A	328	278	14
2236A	328	277	14
0844723			
0844730			
0845007			
Min.	290	241	10
Max.			

COUNTRY OF MELT AND MANUFACTURE ITALY
MATERIAL ACCORDING TO ASTM B209 AMS 4027N

Approved by
Roberto Signori
Test Laboratory Supervisor

Alcoa Trasformazioni srl - Sede legale: 09010 Portofino (Carbonia-Iglesias) Zona Industriale Portofino - Società a socio unico sottoposte a direzione e coordinamento di Alcoa Inc.
Capitale sociale € 5.000.000 (interamente versato) - C.F., P.IVA e Registro Imprese Cagliari n° 02640570221 - R.E.A. C.C.I.A.A. Cagliari n° 213339
We hereby certify, that the material described above has been tested and complies with the terms of the confirmation of order.

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402780799

CstAr

CstOr 253232

Wgt.: 312.948 LB

Date 10/29/2013



**Alcoa Europe
Europe Mill Products
Location FUSINA**

N° 05/2013

**DIRECTIVE 2011/65/EU OF THE EUROPEAN PARLIAMENT AND OF THE
COUNCIL (RoHS)**

We declare that in the manufacturing of the Aluminium Alloy products supplied to

CMI Midwest Transload Centre
4201 W 36th Street
CHICAGO – IL
United States of America

comply with the directive 2011/65/EU of the European Parliament and the Council of 8
June 2011 on the restriction of the use of certain hazardous substances in electrical and
electronic equipment.

EUROPE MILL PRODUCTS

Address: Via dell'Elettronica 31, 30176 Malcontenta Loc Fusina Venezia

Date: 25 February 2013

Issued by: Quality Dept.

Name: Marco Iovane

Title: Quality Engineer

Signature: *Marco Iovane*

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402780799

CstAr

CstOr 253232

Wgt.: 312.948 LB

Date 10/29/2013

A handwritten signature in black ink, enclosed within a rectangular border. The signature appears to read "John R. Zambetti".

COPPER AND BRASS SALES**MATERIAL TYPE****ALUMINIUM ALLOYS****PRODUCT DESIGNATION****1100 1350 3003 3004 3105 5005 5083 5086 5182 5454 6061 6063****"WARNING"**

SMALL CHIPS, FINE TURNINGS AND DUST MAY IGNITE READILY. EXPLOSIONPOTENTIAL MAY BE PRESENT WHEN:DUST OR FINES ARE DISPERSED IN THE AIR; FINE, DUST OR MOLTEN ALUMINUMARE IN CONTACT WITH CERTAINMETAL OXIDES; OR, CHIPS, FINES, DUST OR MOLTEN ALUMINUM ARE IN CONTACT WITH WATER OR MOISTURE. KEEP AWAY FROM IGNITION SOURCE. USE EXPLOSION- PROOF VENTILATION. KEEP MATERIAL DRY.

INHALING LARGE AMOUNTS OF COPPER, MAGNESIUM OXIDE, MANGANESE OXIDE, AND ZINC OXIDE FUMES OR DUST MAY CAUSE METAL FUME FEVER WITH FLU-LIKE SYMPTOMS. CHRONIC OVEREXPOUSURE TO COPPER MAY CAUSE THICKENING OF THE SKIN; AND SKIN,TEETH,AND HAIR DISCOLORATION. CHRONIC OVEREXPOUSURE TO MANGANESE DUST CAN CAUSE CENTRAL NERVOUS SYSTEM DAMAGE,SCARRING OF THE LUNGS AND REPRODUCTIVE HARM IN MALES.TARGET ORGAN IS PRIMARILY THE LUNG,BUT REPEATED HIGH EXPOSURE CAN ALSO AFFECT THE LIVER.CHRONIC OVEREXPOSURE TO TIN DUST OR IRON OXIDE DUST/FUME MAY CAUSE LUNG SIDEROSIS.CHRONIC OVEREXPOUSURE TO SILICON DUST CAN CAUSE CHRONIC BRONCHITIS.

THIS PRODUCT ALSO CONTAINS LEAD AND CHROMIUM COMPOUNDS.LEAD IS KNOWN TO CAUSE REPRODUCTIVE TOXICITY AND IS A KNOWN CARCINOGEN.EXPOSURE TO CHROMIUM DUST OR FUME MAY CAUSE METAL FUME FEVER WITH FLU-LIKE SYMPTOMS AND KIDNEY AND KIDNEY AND LIVER DAMAGE.UNDER HIGH TEMPERATURES,HEXAVALENT CHROMIUM MAY BE PRODUCED,IF INTHE INSOLUBLE FORM,IT IS A CONFIRMED HUMAN CARCINOGEN. (CALIFORNIA PROPOSITION 65). IF COATED WITH OIL,MAY CAUSE SKIN IRRITATION/DERMATITIS BY CONTACT. WELDING FUME IS LISTED AS A POSSIBLE CARCINOGENIC TO HUMANS.READ THE ALUMINUM/ALUMINUM ALLOYS MATERIAL SAFETY DATA SHEET(MSDS) ON FILE WITH YOUR EMPLOYER BEFORE WORKING WITH THIS MATERIAL.

* If processing or recycling produces particulate,use exhaust ventilation or other controls designed to prevent exposure to workers. Examples of such activities include melting, welding,grinding,abrasive sawing,sanding and polishing.Any activity which abrades the surface of this material can generate airborne particulate.Use appropriate NIOSH approved respiratory protection (P95; P100 for lead with, quantitative fit testing required) if exposures exceed the permissible limits.

* The Occupational Safety and Health Administration (OSHA) have set mandatory limits on occupational exposures.

* Aluminum, in solid form and as contained in finished products presents no special health risk.

* Sold for manufacturing purposes only.This product can be recycled; contact your sales representative.

The Occupational Safety and Health Administration require employers to provide training in the proper use of this product.

For additional information, call or write to Copper and Brass Sales,22355 West Eleven Mile Road, Southfield, MI 48033,telephone248-233-5600, or visit our web site @ www.copperandbrass.com.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO21850

Purchase Order Date 10/28/2013

PO Print Date 10/28/2013

Page Number 1 of 2

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED
CQ 13/0/28

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	905 669 9444	Customer POID	
		Customer Tax #	10127-2607
Ship To Contact		Terms	Net 30
Ship To Phone		Currency	CAD
Ship Via:	Yours ppd	FOB	FCA - (Free Carrier)
Ship Acct:			

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M7075T6B7.000X2.000	7075-T6 BAR 7.000" X 2.000" (order in billets)	11/6/2013 Yes 11/6/2013		27.00 24 f 13/4/13	\$70.67	\$1,908.00
MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR PER AMS-QQA-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR FROM PLATE QQ-A-250/12 PLEASE CUT MATERIAL TO SIZE: 24 PCS CUT @ 13.375" GRAIN ALONG 13.375"							
Line Total:							\$1,908.00
2	M7075T6B1.500X1.500	7075 T6 BAR 1.500 x 1.500	11/6/2013 Yes 11/6/2013		24.00 f B	\$19.58	\$470.00
MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR PER AMS-QQA-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR FROM PLATE QQ-A-250/12							
Line Total:							\$470.00

PO Instructions: QUOTATION: NO: PEC ST-619217

Note:

10/28/2013



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO21850

Purchase Order Date 10/28/2013

PO Print Date 10/28/2013

Page Number 2 of 2

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

3	M6061T6S.063	6061-T6 .063 Sheet	11/6/2013	336.00	\$2.47	\$829.50
			Yes	st		
			11/6/2013			

MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209

Line Total: \$829.50

4	M6061T6B0.500X05.000	6061-T6 Bar .500 x 5.00	11/6/2013	48.00	\$5.70	\$273.60
			Yes	f		
			11/6/2013			

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

Line Total: \$273.60

PO Total: \$3,481.10

PO Instructions: QUOTATION: NO: PEC ST-619217

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required ☒ YES ☐ NO

PST# 6122-5207

Change Nbr:

1

Change Date: 10/28/2013